

WEILBURGER Graphics – Sample case
Varnish sample no. 01



Gloss/matt contrasts from the inking unit



WEILBURGER Graphics – Sample case

Varnish sample no. 01

Series	Hybrid / TWIN effects / matt/gloss structure
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	UV
Print lacquer 1	SENOLITH® UV OFFSET MATT LACQUER 369006
Print lacquer 2	SENOLITH® UV OFFSET GLOSS LACQUER 369004
Varnish 1	
Anilox roller 1	
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

PU 5:

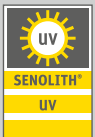
PU 6:



WEILBURGER Graphics – Sample case
Varnish sample no. 02



UV/UV hybrid effect on MET-PET film



WEILBURGER Graphics – Sample case

Varnish sample no. 02

Series	Hybrid / TWIN effects / matt/gloss structure
Substrate	Performa White GC1, 300 g/m²
Pretreatment	Lamination MET-PET
Colour technology	UV
Print lacquer 1	SENOLITH® UV OFFSET GLOSS LACQUER HYBRID 369402
Print varnish 2	
Lacquer 1	SENOLITH® UV GLOSS LACQUER HYBRID 360053
Anilox roller 1	18 cm³ / 60 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

PU 6:

CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 03



OB/UV hybrid effect matt/gloss,
barrier coating on inner side

SENOLITH®	SENOLITH®	SENOLITH®
OB FP	UV FP	WB FP
	PLUS	PLUS

WEILBURGER Graphics – Sample case

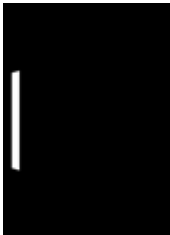
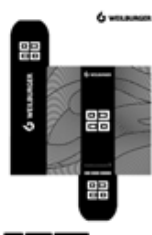
Varnish sample no. 03

Series	Hybrid / TWIN effects / matt/gloss structure
Substrate	Metsä Board Prime FBB EB, 290 g/m²
Pretreatment	
Colour technology	UV
Print varnish 1	SENOLITH® OB EFFECT MATT VARNISH HYBRID FP 355424
Print varnish 2	
Lacquer 1	SENOLITH® UV GLOSS LACQUER INLINE STAMPABLE FP PLUS 360435
Anilox roller 1	18 cm³ / 60 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Coating 1 reverse side	SENOLITH® WB BARRIER COATING FP PLUS 350023
Anilox roller 1 reverse side	18 cm³ / 60 Lines / Hexagonal
Coating 2 reverse side	SENOLITH® WB GLOSS COATING FP PLUS 350152
Anilox roller 2 reverse side	18 cm³ / 60 Lines / Hexagonal
Screen printing lacquer	
Screen	

Coating forms (outside):

PU 6:

CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 04



OB/WB-TWIN effect matt/gloss,
backside colouring and scuff coating on inner side

			
SENOLITH®	SENOLITH®	SENOFLEX®	SENOLITH®
OB FP	WB FP	WB FP	WB FP
		DIRECT CONTACT	DIRECT CONTACT

WEILBURGER Graphics – Sample case

Varnish sample no. 04

Series	Hybrid / TWIN effects / matt/gloss structure
Substrate	Metsä Board Prime FBB EB, 290 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	SENOLITH® OB MATT VARNISH TWIN FP 355419
Print varnish 2	
Coating 1	SENOLITH® WB HIGH GLOSS COATING TWIN FP 350630
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Coating 1 reverse side	SENOFLEX® WB YELLOW FP DC 395714
Anilox roller 1 reverse side	12 cm³ / 100 Lines / Hexagonal
Coating 2 reverse side	SENOLITH® WB GLOSS COATING SCUFF COAT FP 350486
Anilox roller 2 reverse side	12 cm³ / 100 Lines / Hexagonal
Screen printing lacquer	
Screen	

Coating forms (outside):

PU 6:

CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 05



UV LED Hybrid Effect



WEILBURGER Graphics – Sample case

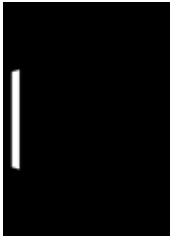
Varnish sample no. 05

Series	Hybrid / TWIN effects / matt/gloss structure
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	UV-LED
Print lacquer 1	SENOLITH® UV OFFSET MATT LACQUER LED HYBRID 369868
Print varnish 2	
Lacquer 1	SENOLITH® UV GLOSS LACQUER LED HYBRID 360754
Anilox roller 1	17 cm³ / 60 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

PU 6:

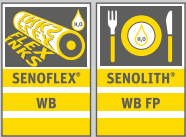
CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 06



Opaque white on brown substrate



WEILBURGER Graphics – Sample case

Varnish sample no. 06

Series	Hybrid / TWIN effects / matt/gloss structure
Substrate	UN4FOLDKRAFT Cardboard, 317 g/m²
Pretreatment	Pre-apply opaque white
Colour technology	UV
Print varnish 1	
Print varnish 2	
Coating 1	SENOFLEX® WB OPAQUE WHITE 395800
Anilox roller 1	18 cm³ / 60 Lines / Hexagonal
Coating 2	SENOLITH® WB NEUTRAL COATING FOR UNCOATED PAPER FP 350599
Anilox roller 2	12 cm³ / 100 Lines / Hexagonal
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:

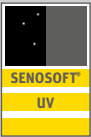
CU 1 (2. run):



WEILBURGER Graphics – Sample case
Varnish sample no. 07



Haptic soft varnish on UV basis



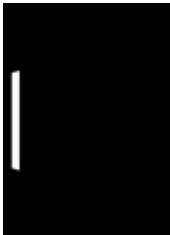
WEILBURGER Graphics – Sample case

Varnish sample no. 07

Series	Tactile effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	UV
Print varnish 1	
Print varnish 2	
Lacquer 1	SENOSOFT® UV DISPERSION LACQUER 360215
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 08



Tactile, textured matt varnish



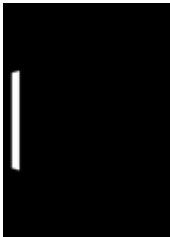
WEILBURGER Graphics – Sample case

Varnish sample no. 08

Series	Tactile effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOLITH® WB MATT COATING TEXTURED FP 350165
Anilox roller 1	15 cm³ / 80 Lines / Haschur
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 09



Tactile soft coating with rubber effect



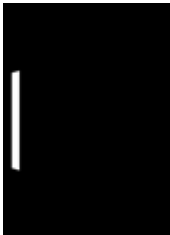
WEILBURGER Graphics – Sample case

Varnish sample no. 09

Series	Tactile effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOSOFT® WB MATT COATING EFFECT RUBBER FP 350410
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 10



Water-based tactile soft coating



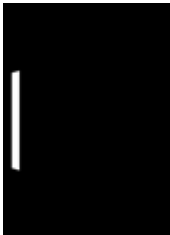
WEILBURGER Graphics – Sample case

Varnish sample no. 10

Series	Tactile effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOSOFT® WB MATT COATING FP 350210
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

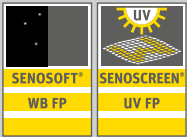
CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 11



Tactile soft coating combined with partial silkscreen relief coating



WEILBURGER Graphics – Sample case

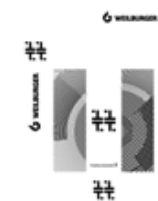
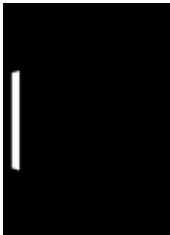
Varnish sample no. 11

Series	Tactile effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOSOFT® WB MATT COATING FP 350210
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	SENOSCREEN® UV RELIEF LACQUER FP 363470
Screen	77/30

Coating forms (outside):

CU 1:

Screen printing:



WEILBURGER Graphics – Sample case
Varnish sample no. 12



Tactile silk matt soft coating



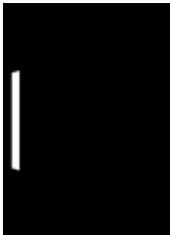
WEILBURGER Graphics – Sample case

Varnish sample no. 12

Series	Tactile effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOSOFT® WB MATT COATING EFFECT SILK FP 350510
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 13



Water based high gloss coating



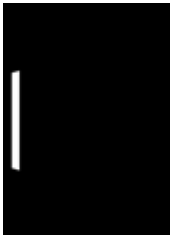
WEILBURGER Graphics – Sample case

Varnish sample no. 13

Series	Water-based coatings from high gloss to deep matt
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOLITH® WB HIGH GLOSS COATING FP 350801
Anilox roller 1	18 cm³ / 60 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

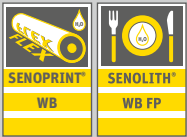
CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 14



Printing silver and silver lacquer in combination with high gloss coating



WEILBURGER Graphics – Sample case

Varnish sample no. 14

Series	Water-based coatings from high gloss to deep matt
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	UV
Print varnish 1	Offset silver from the inking unit
Print varnish 2	
Coating 1	SENOPRINT® WB SILVER 354722
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Coating 2	SENLITH® WB HIGH GLOSS COATING FP 350554
Anilox roller 2	18 cm³ / 60 Lines / Hexagonal
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

PU 6:

CU 1:

CU2:



WEILBURGER Graphics – Sample case
Varnish sample no. 15



Water based high gloss coating



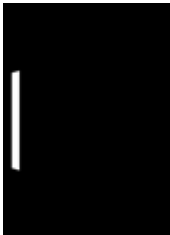
WEILBURGER Graphics – Sample case

Varnish sample no. 15

Series	Water-based coatings from high gloss to deep matt
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOLITH® WB HIGH GLOSS COATING FP 350554
Anilox roller 1	18 cm³ / 60 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 16



Water based gloss coating



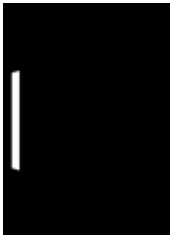
WEILBURGER Graphics – Sample case

Varnish sample no. 16

Series	Water-based coatings from high gloss to deep matt
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOLITH® WB GLOSS COATING FP 350418
Anilox roller 1	18 cm³ / 60 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 17



Water based satin coating



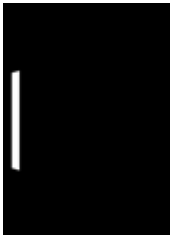
WEILBURGER Graphics – Sample case

Varnish sample no. 17

Series	Water-based coatings from high gloss to deep matt
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOLITH® WB SATIN MATT COATING FP 350712
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 18



Water based matt coating



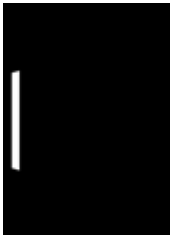
WEILBURGER Graphics – Sample case

Varnish sample no. 18

Series	Water-based coatings from high gloss to deep matt
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOLITH® WB MATT COATING FP 350711
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

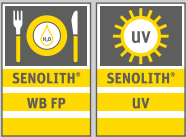
CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 19



Partial UV print lacquer on OPP matt film



WEILBURGER Graphics – Sample case

Varnish sample no. 19

Series	UV double coater / UV offline / UV effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	OPP matt film before gloss lacquer
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOLITH® WB MATT PRIMER FP 350088
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Lacquer 2	SENOLITH UV GLOSS LACQUER FOR OPP MATT 360251
Anilox roller 2	18 cm³ / 60 Lines / Hexagonal
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:

CU 1 (after OPP matt):



WEILBURGER Graphics – Sample case
Varnish sample no. 20



Stampable UV matt coating



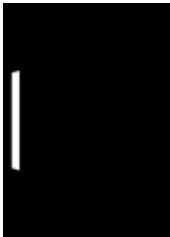
WEILBURGER Graphics – Sample case

Varnish sample no. 20

Series	UV double coater / UV offline / UV effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	UV
Print varnish 1	
Print varnish 2	
Lacquer 1	SENOLITH® UV FLEXO MATT LACQUER STAMPABLE 360194 SE
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Varnish 2	
Anilox roller 2	
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:



WEILBURGER Graphics – Sample case
Varnish sample no. 21



Partial UV gloss lacquer inline on rub-resistant WB matt primer



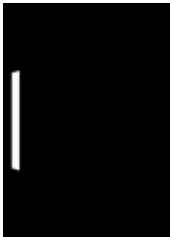
WEILBURGER Graphics – Sample case

Varnish sample no. 21

Series	UV double coater / UV offline / UV effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOLITH® WB MATT PRIMER FP 350089
Anilox roller 1	12 cm³ / 100 Lines / Hexagonal
Lacquer 2	SENOLITH® UV GLOSS LACQUER INLINE FP PLUS 360430
Anilox roller 2	18 cm³ / 60 Lines / Hexagonal
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:



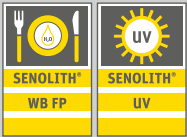
CU 2:



WEILBURGER Graphics – Sample case
Varnish sample no. 22



Partial UV gloss lacquer inline on WB gloss primer



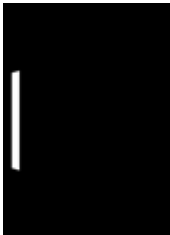
WEILBURGER Graphics – Sample case

Varnish sample no. 22

Series	UV double coater / UV offline / UV effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOLITH® WB GLOSS PRIMER INLINE FP 350467
Anilox roller 1	15 cm³ / 80 Lines / Haschur
Lacquer 2	SENOLITH® UV GLOSS LACQUER INLINE 360022
Anilox roller 2	18 cm³ / 60 Lines / Hexagonal
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:



CU 2:



WEILBURGER Graphics – Sample case
Varnish sample no. 23



Full-surface UV gloss lacquer inline on WB gloss primer



WEILBURGER Graphics – Sample case

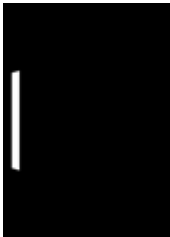
Varnish sample no. 23

Series	UV double coater / UV offline / UV effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	Conventional
Print varnish 1	
Print varnish 2	
Coating 1	SENOLITH® WB GLOSS PRIMER INLINE FP 350100
Anilox roller 1	15 cm³ / 100 Lines / Haschur
Lacquer 2	SENOLITH® UV GLOSS LACQUER INLINE 360022
Anilox roller 2	22 cm³ / 80 Lines / Haschur
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:

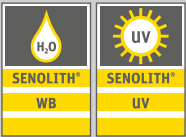
CU 2:



WEILBURGER Graphics – Sample case
Varnish sample no. 24



Partial WB pearl effect coating with full-surface UV gloss
lacquer



WEILBURGER Graphics – Sample case

Varnish sample no. 24

Series	UV double coater / UV offline / UV effects
Substrate	Performa White GC1, 300 g/m²
Pretreatment	
Colour technology	UV
Print varnish 1	
Print varnish 2	
Coating 1	SENOLITH® WB EFFECT PRIMER PEARLESCENT 153 350328
Anilox roller 1	15 cm³ / 80 Lines / Haschur
Lacquer 2	SENOLITH® UV GLOSS LACQUER 360147
Anilox roller 2	18 cm³ / 60 Lines / Hexagonal
Varnish 1 reverse side	
Anilox roller 1 reverse side	
Varnish 2 reverse side	
Anilox roller 2 reverse side	
Screen printing lacquer	
Screen	

Coating forms (outside):

CU 1:

CU 2:

